

Heavy duty spray adhesive offering versatility and strength for a variety of demanding permanent bonding applications.



## Applications

- Securing insulation/liner materials to duct work
- Securing labels
- Suitable for permanent or temporary bonds
- Bonding canvas, cardboard, carpet, cloth, cork, felt, foams, leather, metals, paper, plastics, rubber, upholstery, wood
- Excellent for laminating foam materials to a variety of substrates



## Benefits

- Fast skin, fast grab, low soak-in
- Performs over a wide temperature range
- Good UV, moisture and oxidation resistance
- Low VOC content
- Rubber based

## Regulation Requirements

- Meets FDA requirements for indirect food packaging when used according to 21 CFR 175.105.
- Meets SCAQMD Rule 1168 and GreenSeal GS-36 requirements
- Can contribute toward satisfying EQ Credit 4.1 (Low Emitting Materials) under LEED®

**IF EXPOSED OR CONCERNED:** Get medical advice/attention.

For advice, contact a doctor or Poisons Information Centre:

Ph: Australia 13 11 26

New Zealand 0800 764 766

## Technical Data

• Adhesive power	★★★★★	• Operating temp - °C	-23 to 82
• Product size - g	397	• Bonding time	1 minute to 1 hour
• Spray pattern	Lace/Web	• Evaporation rate	20 - 30 seconds
• Colour	Water white	• Coverage area	Varies
• % Solids	24% Premium Resins	• VOC Content	<40% by weight

The above information is given in good faith for guidance only and not specification purposes. All data is based upon average values, the Purchaser shall be responsible for determining the suitability of this product for their purposes.



TAPES INTERNATIONAL

ADHESIVE TAPE SPECIALISTS

## Recommended Storage Conditions

Product must be kept in its original box and packaging in a dry atmosphere away from direct sunlight.

The optimal storage conditions for this product is between 18°C - 22°C with a relative humidity of 40% - 50%.

For optimal performance, product should be used within 6 months from date of dispatch from Stylus Tapes & no later than 12 months from date of manufacture.

## Material Safety Data Sheet

MSDS can be downloaded from Stylus Tapes website [www.stylustapes.com.au](http://www.stylustapes.com.au)

## Recommended Cleaning & Installation Procedures

### STEP 1 - SURFACE EVALUATION:

There are numerous types of adhesive tapes, some suited to a variety of uses and others for more specialised individual applications.

A thorough evaluation is recommended when bonding to any surface. Porous surfaces such as wood, concrete & brick should be smooth & sealed with an appropriate sealer prior to application. All adhesive tapes should only be applied to clean & dry surfaces. There are various methods of preparation depending on the surface and/or application. For technical advice we recommend you speak with our local sales office. Surfaces must be free of:

- Any Contaminants
- Moisture & Chemical Residue
- Dust, Fibres, Concrete Powders, Sand, Soil & Dirt Particles
- O.E.M. Cleaners, Grease, Wax, Detergent & Release agents on plastic profiles/extrusions etc
- Flaking Paint & Corrosion

### STEP 2 - CLEANING INSTRUCTIONS:

The surface being applied to should be prepared with an appropriate cleaning solution, preferably IPA (Isopropanol) using a clean lint-free wiping cloth or disposable wipe (never re-cycled rags). Renew cleaning cloths regularly. (Applications involving paper, board, fabric etc do not require IPA cleaning) This should be performed immediately prior to application of adhesive tape. When using any cleaning solutions it is recommended to test a small area to ensure there is no reaction/discolouration with the surface. It is important to note that all painted/sealed surfaces should be completely dry/cured. (Refer to manufactures recommendations).

### STEP 3 - INSTALLATION PROCESS:

Once the surface has been adequately prepared tape application can commence. Care should be taken to avoid finger contact with adhesive. The portion of tape held by your fingers should overlap the area being applied to & trimmed, as finger contact with any adhesive tape will significantly reduce its performance. Both single & double sided tapes require sufficient rub down pressure to ensure 100% surface contact. Where double sided tapes are being used pressure must be re-applied after both surfaces have been brought together. Surface temperature should be above 10°C at time of application. (Use some heat if necessary - Hair Dryer, Fan Heater etc.).

NB. Storage – Ensure all tapes are stored in clean/dry condition & returned to the protective bag between use.

SPECIAL NOTE: Adhesive Bond Strength will improve with time varying from a few hours to 2-3 days depending on the adhesive tape product used & climactic conditions.

## Disclaimer

The information in this Product Data Sheet, including technical information, guidance, physical description of product, product characteristics, expected performance, safety and other information, are based on manufacturer tests, records, experience and review by Stylus Tapes technical staff, but not guaranteed as to reliability, accuracy or completeness. The values in the data tables in this Product Data Sheet are typical or average values and may vary. They are not specifications. Should you require further detail, please email Stylus Tapes Technical Department at [sales@stylustapes.com.au](mailto:sales@stylustapes.com.au).

The information in this Product Data Sheet is provided for the consideration of the distributor or user, as the case may be, and it is the responsibility of the distributor or user, as the case may be, to assess the product and the information and to independently determine whether the product is suitable for the intended application. Stylus Tapes cannot anticipate every intended use or potential application and many factors are beyond the control of Stylus Tapes and uniquely within the knowledge or control of the user or purchaser, as the case may be and related to the particular use and application by the distributor or user, as the case may be. Therefore, Stylus Tapes strongly recommends that products are first tested by the distributor or by the user, under individual application conditions, prior to commercial or specialist use.

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